

## **United States Department of Agriculture**

Agricultural Marketing Service, Specialty Crops Program, Specialty Crops Inspection Division

## Changes to the USDA GAP&GHP Checklist (Version 2.1 09/17/2019)

The USDA GAP&GHP Checklist has been modified to update formatting, modify the auditee information on Pages 1-3, align current questions with wording consistent with the application of the requirements of the checklist, and, add a Logo Use section.

The auditee information on Pages 1-3 was modified to add a Federal Account Number field and to add the question "Is this company currently subject to the Produce Safety Rule (21 CFR Part 112)?".

The updates to audit questions in the checklist are for clarification purposes and do not require food safety program updates on the part of the auditee. The edits to the questions of the checklist are as follows:

G-3 Potable water is available to all workers.

Changed to: Drinking water is available to all workers.

G-9 All toilet/restroom/field sanitation facilities are clean. They are properly supplied with single use towels, toilet paper, and hand soap or anti-bacterial soap and <u>potable</u> water for hand washing.

Changed "potable" to: ...and water used for hand washing meets the microbial standards for drinking water.

Manure and Municipal Biosolids section

Changed to: Animal-based Soil Amendments and Municipal Biosolids. Options A, B, and C were adjusted to reflect the change in terminology used.

Option A: Raw Manure

Changed to: Option A: Untreated Animal-based Soil Amendments

1-14 When raw manure is applied, it is incorporated at least 2 weeks prior to planting <u>or</u> a minimum of 120 days prior to harvest.

Changed to: When untreated animal-based soil amendments are applied, it is incorporated at least 2 weeks prior to planting and a minimum of 120 days prior to harvest.

The "or" was amended to "and" to align with auditor guidance.

- 1-15 Raw manure is not used on commodities that are harvested within 120 days of planting. Changed to: Untreated animal-based soil amendments are not used on commodities that are harvested within 120 days of planting.
- 1-16 If both raw and treated manure are used, the treated manure is properly treated, composted, or exposed to reduce the expected levels of pathogens.

Changed to: If both untreated and treated animal-based soil amendments are used, the treated animal-based soil amendment is properly treated, composted or exposed to reduce the expected levels of pathogens.

1-17 Manure is properly stored prior to use.

Changed to: Animal-based soil amendments are properly stored prior to use.

Option B: Composted Manure

Changed to: Treated or Composted Animal-based Soil Amendments/ Treated Biosolids

1-18 Only composted manure and/or treated biosolids are used as a soil amendment.

Changed to: Only treated or composted animal-based soil amendments and/or treated biosolids are used as a soil amendment.

1-19 Composted manure and/or treated biosolids are properly treated, composted, or exposed to environmental conditions that would lower the expected level of pathogens.

Changed to: Treated or composted animal-based soil amendments and/or treated biosolids are properly treated, composted, or exposed to environmental conditions that would lower the expected level of pathogens.

1-20 Composted manure and/or treated biosolids are properly stored and are protected to minimize recontamination.

Changed to: Treated or composted animal-based soil amendments and/or treated biosolids are properly stored and are protected to minimize recontamination.

1-21 Analysis reports are available for composted manure/treated biosolids.

Changed to: Analysis reports are available for treated or composted animal-based soil amendments and/or treated biosolids.

Option C: No Manure/Biosolids Used

Changed to: Option C: No Animal-based Soil Amendments/Biosolids Used

1-22 No animal manure or municipal biosolids are used.

Changed to: No animal-based soil amendments or municipal biosolids are used.

1-24 When previous land use history indicates a possibility of contamination, <u>preventative</u> measures have been taken.

Changed "preventative" to "preventive."

2-15 Water applied to harvested product is microbially safe.

Changed to: Water applied to harvested product meets the microbial standards for drinking water.

3-3 Source water used in the packing operation is <u>potable</u>.

Changed to: Source water used in the packing operation meets the microbial standards for drinking water.

3-4 If applicable, the temperature of processing water used in dump tanks, flumes, etc., is monitored and is kept at temperatures appropriate for the commodity.

Changed "commodity" to "crop."

- 3-9 Add shading to N/A block.
- 3-10 The water used for cooling and/or making ice is potable.

Changed to: The water used for cooling and/or making ice meets the microbial standards for drinking water.

3-30 Measures are taken to exclude animals <u>or</u> pests from packing and storage facilities. **Change "or" to "and."** 

4-1, 4-3, 4-4, 4-5, 4-6, 4-13, 4-14, 4-16 Removed the shading from the N/A blocks. Please note, this requirement may only be answered N/A for Transportation only audit.

4-13 Measures are taken to exclude animals <u>or</u> pests from storage facilities. **Change "or" to "and."** 

4-17 The water used for cooling and/or making ice is <u>potable</u>.

Changed to: The water used for cooling, humidity, and/or making ice meets the microbial standards for drinking water.

4-21 <u>Refrigeration system</u> condensation does not come in contact with produce.

Changed to: Temperature control equipment condensation does not come in contact with produce.

6-12 The water used for cooling/ice is potable.

Changed to: The water used for cooling and/or making ice meets the microbial standards for drinking water.

- 6-30 Removed shading from N/A block.
- 6-32 Source water used in the repacking operation is <u>potable</u>.

Changed to: Source water used in the repacking operation meets the microbial standards for drinking water.

6-35 If applicable, the temperature of processing water used in dump tanks, flumes, etc., is monitored and is kept at temperatures appropriate for the commodity.

### Changed "commodity" to "crop."

6-37 Water used for chilling and/or to make ice is potable.

Changed to: Water used for chilling and/or to make ice meets the microbial standards for drinking water.

Part 7 <u>Preventative</u> Food Defense Procedures Changed "preventative" to "preventive."

7-18 Routine security checks of the premises are performed for signs of tampering, criminal or terrorist <u>action</u>.

Changed "action" to "activity."

## USDA Good Agricultural Practices Good Handling Practices Audit Verification Checklist



This program is intended to assess a participant's efforts to minimize the risk of contamination of fresh fruits, vegetables, nuts and miscellaneous commodities by microbial pathogens based on the U.S. Food and Drug Administration's "Guide to Minimize Microbial Food Safety Hazards for Fresh Fruits and Vegetables," and generally recognized good agricultural practices.

AUDITEE INFORMA	ATION							
Company Name:								
Audit Location Addres	s				GPS (Optional)	_		
Street:					City, State, Zip:	_		
Multiple sites covered	by this audit? (	If Yes, pro	ovide details in A	Additiona	l Comments)	_	Yes	No
Mailing/Business Addr	ress	Same a	as above	Federal	Account Number	er:	·	·
Street:					City, State, Zip:	_		
Company Contact:					Contact Title:			
Phone Number:					Fax Number:	_		
E-Mail Address:					-	_		
Company uses USDA	GAP&GHP Lo	go on pacl	kaging or marke	eting mate	erials?		Yes	No
Is this company current	tly subject to th	e Produce	Safety Rule (21	l CFR Pa	rt 112)?		Yes	No
AUDIT INFORMATI	ION							
Date & Time of Audit Beginning Date: Ending Date:			Time:					
Dute & Time of Fluid	Ending	Date:				Time		
Description of Operation	on:							
Harvest Company Nam	ne (if applicable	e):						
Other Contractors:								
Commodities Covered	by Audit:							
Commodities Produced	l During Audit:							
Total Acres Covered by	y Audit:							
Total Square Feet Cove	ered by Audit:							
AUDITOR INFORM	ATION							
United States Departme	•	ıre	Field Office:					
Agricultural Marketing Specialty Crops Progra			Auditor Name	(s):				
Specialty Crops Inspec								
OTHER INFORMAT	TION							
Person(s) Interviewed:								
Audit Requested by:								
Distribute Audit Repor	t to*(if known)	:						

<sup>\*</sup>Supplying names of retail and food service buyers is not mandatory, however it is useful to know in the event the buyer requires USDA-AMS to send a copy of the audit report directly. No audit results are sent to a 3rd party without the written consent of the auditee.

Is there a map that accurately represents the farm a	nd/or facility operations? Yes	No	N/A	
	1 es	No	IV/A	
Does the company have more than one packing fac	cility?			
	Yes	No	N/A	
Is there a floor plan of the packing house facility(s) offices?	) indicating flow of produ	uct, storage areas, cull a	reas, employee break	rooms, restrooms,
	Yes	No	N/A	
Is any product commingled prior to packing?				
	Yes	No		
Audi General Questions (All audits must begin with and	it Scope: (Please check a pass this portion)	all scopes audited)		
Part 1 – Farm Review				
Part 2 - Field Harvest and Field Packing Activities				
Part 3 - House Packing Facility				
Part 4 – Storage and Transportation				
Part 5 – (Not Used)				
Part 6 – Wholesale Distribution Center/Terminal V	Varehouse			
Part 7 – Preventive Food Defense Procedures				
Logo Use Addendum				
ADDITIONAL COMMENTS				

### Conditions Under Which an Automatic "Unsatisfactory" Will be Assessed:

• An immediate food safety risk is present when produce is grown, processed, packed or held under conditions that promote or cause the produce to become contaminated.

- The presence or evidence of rodents, an excessive amount of insects or other pests in the produce during packing, processing or storage of produce.
- Observation of employee practices (personal or hygienic) that have jeopardized or may jeopardize the safety of the
- Falsification of records.
- Answering of Questions P1 or P2 as "NO".

#### **Auditor Completion Instructions**

- For clarification and guidance in answering these questions, please refer to the Good Agricultural Practices & Good Handling Practices Audit Verification Program Policy and Instruction Guide.
- Farm/Facility must be in operation during auit. This means for a farm audit, persorm the audit while the crop is actively being grown, a field harvest/field harvesting activities audit shall be performed while the product is being harvested, etc.
- Place the point value for each question in the proper column (Yes, No, or N/A).
- Gray boxes in the "N/A" column indicate that question cannot be answered "N/A".
- Any "N/A" or "No" designation must be explained in the comments section.
- The "Doc" column:
  - A "D" indicates that a document(s) is required to show conformance to the question. A document may be a combination of standard operating procedures outlining company policy as well as a record indicating that a particular action was taken.
  - A "R" indicates that a record is required to be kept showing an action was taken.
  - A "P" indicates that a policy/standard operating procedure (SOP) must be documented in the food safety plan in order to show conformance to the question.

For further information regarding the USDA GAP & GHP Audit Program, please contact:

USDA Specialty Crops Program, Specialty Crops Inspection Division, Audit Services Branch at 202-720-5021, or SCAudits@ams.usda.gov



## **General Questions**

## **Implementation of a Food Safety Program**

	Questions	Points	Yes	NO	N/A	Doc
D 1	A documented food safety program that incorporates GAP and/or					J
P-1	GHP has been implemented.					D
	The operation has designated someone to implement and oversee an					
P-2	established food safety program.					D
	Name:					

### Traceability

	Questions		Yes	NO	N/A	Doc
G-1	A documented traceability program has been established.	15				D
G-2	The operation has performed a "mock recall" that was proven to be effective.	10				R

### Worker Health & Hygiene

	Questions	Points	Yes	NO	N/A	Doc
G-3	Drinking water is available to all workers.	10				R
G-4	All employees and all visitors to the location are required to follow proper sanitation and hygiene practices.	10				P
G-5	Training on proper sanitation and hygiene practices is provided to all staff.	15				D
G-6	Employees and visitors are following good hygiene/sanitation practices.	15				
G-7	Employees who handle or package produce are washing their hands before beginning or returning to work.	15				
	Questions	Points	Yes	NO	N/A	Doc
G-8	Readily understandable signs are posted to instruct employees to wash their hands before beginning or returning to work.	10				

G-9	All toilet/restroom/field sanitation facilities are clean. They are properly supplied with single use towels, toilet paper, hand soap or anti-bacterial soap, and water for hand washing meets the microbial standards for drinking water.	15			
G-10	All toilet/restroom/field sanitation facilities are serviced and cleaned on a scheduled basis.	10			R
G-11	Smoking and eating are confined to designated areas separate from where product is handled.	10			P
G-12	Workers with diarrheal disease or symptoms of other infectious diseases are prohibited from handling fresh produce.	15			P
			I		
G-13	There is a policy describing procedures which specify handling/disposition of produce or food contact surfaces that have come into contact with blood or other bodily fluids.	15			P
			<u> </u>		
G-14	Workers are instructed to seek prompt treatment with clean first aid supplies for cuts, abrasions and other injuries.	5			P
			l	I	
G-15	Company personnel or contracted personnel that apply regulated pre-harvest and/or post-harvest materials are licensed. Company personnel or contracted personnel applying non-regulated materials have been trained on its proper use.	10			R
			Į.		
Addit	ional Comments:				

Total Points earned	for General Que	estions =			
<b>Total Possible</b>	= 180	The total number of points possible for this section.			
Subtract "N/A"	=	Enter the additive number of $N/A$ points (+points) here.			
Adjusted Total	=	Subtract the N/A points from the Total possible points			
X .8 (80%)  Passing Score = Multiply the Adjusted Total by .8 and show it as the Passing Score					
	Pass	Fail (please mark one)			
miscellaneous commodit	ties by microbial path	nt's efforts to minimize the risk of contamination of fresh fruits, vegetables, nuts and logens based on the U.S. Food and Drug Administration's "Guide to Minimize ts and Vegetables," and generally recognized good agricultural practices.			

For further information regarding the USDA GAP & GHP Audit Program, please contact: USDA Specialty Crops Program, Specialty Crops Inspection Division, Audit Services Branch at 202-720-5021, or SCAudits@ams.usda.gov



#### Part 1 - Farm Review

#### Water Usage

(1-1) What is the source of irrigation water? (Pond, Stream, Well, Municipal, Other)

Please specify:

(1-2) How are crops irrigated? (Flood, Drip, Sprinkler, Other) Please specify:

	Questions	Points	Yes	NO	N/A	Doc
1-3	A water quality assessment has been performed to determine the quality of water used for irrigation purpose on the crop(s) being applied.	15				D
1-4	A water quality assessment has been performed to determine the quality of water use for chemical application or fertigation method.	15				D
1-5	If necessary, steps are taken to protect irrigation water from potential direct and non-point source contamination.	15				

## **Sewage Treatment**

	Questions	Points	Yes	NO	N/A	Doc
1-6	The farm sewage treatment system/septic system is functioning properly and there is no evidence of leaking or runoff.	15				
1-7	There is no municipal/commercial sewage treatment facility or waste material landfill adjacent to the farm.	10				

#### Animals/Wildlife/Livestock

	Questions	Points	Yes	NO	N/A	Doc
1-8	Crop production areas are not located near or adjacent to dairy, livestock, or fowl production facilities unless adequate barriers exist.	15				

Questions	Points	Yes	NO	N/A	Doc
-----------	--------	-----	----	-----	-----

1-9	Manure lagoons located near or adjacent to crop production areas are maintained to prevent leaking/overflowing, or measures have been taken to stop runoff from contaminating the crop production areas.	10		
1-10	Manure stored near or adjacent to crop production areas is contained to prevent contamination of crops.	10		
1-11	Measures are taken to restrict access of livestock to the source or delivery system of crop irrigation water.	10		
1-12	Crop production areas are monitored for the presence or signs of wild or domestic animals the entering the land.	5		R
1-13	Measures are taken to reduce the opportunity for wild and/or domestic animals from entering crop production areas.	5		R
				_

#### **Animal-based Soil Amendments and Municipal Biosolids**

Please choose one of the following options as it relates to the farm operations:

Untreated or incompletely treated animal-based soil amendments or a combination **Option A:** 

of untreated and treated animal-based soil amendments are used.

Option A Only treated or composted animal-based soil amendments/treated municipal **Option B:** 

biosolids are used as soil amendments.

No animal-based soil amendments or municipal biosolids of any kind are used as **Option C:** 

soil amendments.

Only answer the following manure questions (questions 1-14 to 1-22) that are assigned to the Option chosen above. DO NOT answer the questions from the other two options. The points from the animal-based soil amendments and municipal biosolids are worth 35 of a total 190 points, and answering questions from the other two options will cause the points to calculate incorrectly

	Option A: Untreated Animal-based Soil Amendments	Points	Yes	NO	N/A	Doc
1-14	When untreated animal-based soil amendments are applied, it is incorporated at least 2 weeks prior to planting and a minimum of 120 days prior to harvest.	10				R
1-15	Untreated animal-based soil amendments are not used on commodities that are harvested within 120 days of planting.	10				R

Option A: Untreated Animal-based Soil Amendments	Points	Yes	NO	N/A	Doc
--	--------	-----	----	-----	-----

1-16	If both untreated and treated animal-based soil amendments are used, the treated animal-based soil amendment is properly treated, composted or exposed to reduce the expected levels of pathogens.	10				R
1-17	Animal-based soil amendments are properly stored prior to use.	5				
Optio	on B: Treated or Composted Animal-based Soil Amendments/ Treated Biosolids	Points	Yes	NO	N/A	Doc
1-18	Only treated or composted animal-based soil amendments and/or treated biosolids are used as a soil amendment.	10				R
1-19	Treated or composted animal-based soil amendments and/or treated biosolids are properly treated, composted, or exposed to environmental conditions that would lower the expected level of pathogens.					D
1-20	Treated or composted animal-based soil amendments and/or treated biosolids are properly stored and are protected to minimize recontamination.	10				
1-21	Analysis reports are available for treated or composted animal- based soil amendments and/or treated biosolids.	5				R
	ption C: No Animal-based Soil Amendments/Biosolids Used	Points	Yes	NO	N/A	Doc
1-22	No animal-based soil amendments or municipal biosolids are used.	35				P

### Soils

	Questions	Points	Yes	NO	N/A	Doc
1-23	A previous land use risk assessment has been performed.	5				R
1-24	When previous land use history indicates a possibility of contamination, preventive measures have been taken to mitigate the known risks and soils have been tested for contaminants and the land use is commensurate with test results.	10				R
1-25	Crop production areas that have been subjected to flooding are tested for potential microbial hazards.	5				R

## Traceability

Questions			NO	N/A	Doc
Each production area is identified or coded to enable traceability in the event of a recall.	10				R

<b>Additional Comme</b>	ents:		
1			
Total Points earned	for Fa	rm Review =	
Total Possible	=	190	The total number of points possible for this section.
Subtract "N/A"	=		Enter the additive number of N/A points (+points) here.
Adjusted Total	=		Subtract the N/A points from the Total possible points
X .8 (80%)			Multiply the Adjusted Total by .8 and show it as the Passing Score
<b>Passing Score</b>	=		
		Pass	Fail (please mark one)
			a participant's efforts to minimize the risk of contamination of fresh aneous commodities by microbial pathogens based on the U.S. Food

For Official Government Use Only USDA, AMS, SCP, Specialty Crop Inspection Division

and Drug Administration's "Guide to Minimize Microbial Food Safety Hazards for Fresh Fruits and Vegetables," and generally recognized good agricultural practices.

## Part 2 - Field Harvest and Field Packing Activities

### Field Sanitation and Hygiene

	Questions	Points	Yes	NO	N/A	Doc
2-1	A documented pre-harvest assessment is made on the crop production areas. Risks and possible sources of crop contamination are noted and assessed.	15				D
2-2	The number, condition, and placement of field sanitation units comply with applicable state and/or federal regulations.	10				
2-3	When question 2-2 is answered "N/A" (sanitation units are not required), a toilet facility is readily available for all workers.	10				
2-4	Field sanitation units are located in a location that minimizes the potential risk for product contamination and are directly accessible for servicing.	10				
2-5	A response plan is in place for the event of a major spill or leak of field sanitation units or toilet facilities.	10				P

### **Field Harvesting and Transportation**

	Questions	Points	Yes	NO	N/A	Doc
2-6	All harvesting containers and bulk hauling vehicles that come in direct contact with product are cleaned and/or sanitized on a scheduled basis and kept as clean as practicable.	10				D
2-7	All hand harvesting equipment and implements (knives, pruners machetes, etc.) are kept as clean as practical and are disinfected on a scheduled basis.	10				D
2-8	Damaged containers are properly repaired or disposed of.	5				
	Questions	Points	Yes	NO	N/A	Doc
2-9	Harvesting equipment and/or machinery which comes into contact with product is in good repair.	10				

2-10	Light bulbs and glass on harvesting equipment are protected so as not to contaminate produce or fields in the case of breakage.	10				
2-11	There is a standard operating procedure or instructions on what measures should be taken in the case of glass/plastic breakage and possible contamination during harvesting operations.	5				P
2-12	There is a standard operating procedure or instructions on what measures should be taken in the case of product contamination by chemicals, petroleum, pesticides or other contaminating factors.	5				P
2-13	For mechanically harvested product, measures are taken during harvest to inspect for and remove foreign objects such as glass, metal, rocks, or other dangerous/toxic items.	5				
2-14	Harvesting containers, totes, etc. are not used for carrying or storing non- produce items during the harvest season, and farm workers are instructed in this policy.	5				P
2-15	Water applied to harvested product meets the microbial standards for drinking water.	15				R
				ı		
2-16	Efforts have been made to remove excessive dirt and mud from product and/or containers during harvest.	5				
	Questions	Points	Yes	NO	N/A	Doc
2-17	Transportation equipment used to move product from field to storage areas or storage areas to processing plant which comes into contact with product is clean and in good repair.	10				
2-18	There is a policy in place and has been implemented that harvested product being moved from field to storage areas or processing plants are covered during transportation.	5				P
2-19	In ranch or field pack operations, only new or sanitized containers are used for packing the product.	10				D

2-20 Packing mate properly store						10			
Property story	Prot			-	I	<u> </u>	1	ı	
2-21 Product movi			niquely identi	fied to enabl	le	10			D
traceability in	tne event o	n a recan.				<u> </u>			
Additional Comme	ents:								
Total Points earned fo	r Field Harv	vesting & Fi	eld Packaging	<u> </u>					
Total Possible		185			nts possil-i	a for thi-	saction		
i otal Possible	= <u> </u>	105	rne total n	umber of poir	nis possibl	e jor tnis	<i>section.</i>		
Subtract "N/A"	= _		Enter the a	dditive numb	per of N/A	points (+ <sub>j</sub>	points) he	re.	
Adjusted Total X .8 (80%)	= _			e N/A points <sub>.</sub> e Adjusted To					re

<b>Passing Score</b>	=							
	Pass	Fail	(please mark one)					
This pro	gram is intended to assess a pa	articipant's efforts to minimize	the risk of contamination of fresh					
fruits, ve	egetables, nuts and miscellaned	ous commodities by microbial	pathogens based on the U.S. Food					
and Dr	and Drug Administration's "Guide to Minimize Microbial Food Safety Hazards for Fresh Fruits and							
	Vegetables," and ge	nerally recognized good agricu	ıltural practices.					

### Part 3 - HOUSE PACKING FACILITY

## Receiving

	Questions	Points	Yes	NO	N/A	Doc
3-1	Product delivered from the field which is held in a staging area prior to packing or processing is protected from possible contamination.	5				
3-2	Prior to packing, product is properly stored and/or handled in order to reduce possible contamination.	5				

## Washing/Packing Line

	Questions	Points	Yes	NO	N/A	Doc
3-3	Source water used in the packing operation meets the microbial standards for drinking water.	15	165	NO	IV/A	R
3-4	If applicable, the temperature of processing water used in dump tanks, flumes, etc., is monitored and is kept at temperatures appropriate for the crop.	10				D
3-5	Processing water is sufficiently treated to reduce microbial contamination.	10				D
3-6	Water-contact surfaces, such as dump tanks, flumes, wash tanks and hydro coolers, are cleaned and/or sanitized on a scheduled basis.	10				D
3-7	Water treatment (strength levels and pH) and exposure time is monitored and the facility has demonstrated it is appropriate for the product.	10				D
	Questions	Points	Yes	NO	N/A	Doc
3-8	Food contact surfaces are in good condition; cleaned and/or sanitized prior to use and cleaning logs are maintained.	15				D
3-9	Product flow zones are protected from sources of contamination.	10				

3-10	The water used for cooling and/or making ice meets the microbial standards for drinking water.	15		R
3-11	Any ice used for cooling produce is manufactured, transported and stored under sanitary conditions.	10		R

## Packing House Worker Health & Hygiene

	Questions	Points	Yes	NO	N/A	Doc
3-12	Employee facilities (locker rooms, lunch and break areas, etc.) are clean and located away from packing area.	10				
3-13	When there is a written policy regarding the use of hair nets/beard nets in the production area, it is being followed by all employees and visitors.	5				P
3-14	When there is a written policy regarding the wearing of jewelry in the production area, it is being followed by all employees and visitors.	5				P

## **Packing House General Housekeeping**

	Questions	Points	Yes	NO	N/A	Doc
3-15	Only food grade approved and labeled lubricants are used in the packing equipment/machinery.	10				R
	Questions	Points	Yes	NO	N/A	Doc
3-16	Chemicals not approved for use on product are stored and segregated away from packing area.	10				
3-17	The plant grounds are reasonably free of litter and debris.	5				
3-18	The plant grounds are reasonably free of standing water.	5				
3-19	Outside garbage receptacles/dumpsters are closed or are located away from packing facility entrances and the area around such sites is reasonably clean.	5				
3-20	Packing facilities are enclosed.	5				

3-21	The packing facility interior is clean and maintained in an orderly manner.	5				
3-22	Floor drains appear to be free of obstructions.	5				
3-23	Pipes, ducts, fans and ceilings which are over food handling operations, are clean.	5				
3-24	Glass materials above product flow zones are contained in case of breakage.	10				
3-25	Possible wastewater spillage is prevented from contaminating any food handling area by barriers, drains, or a sufficient distance.	10				
3-26	There is a policy describing procedures which specify handling/disposition of finished product that is opened, spilled, or comes into contact with the floor.	15				P
	Questions	Points	Yes	NO	N/A	Doc
3-27	Only new or sanitized containers are used for packing the product.	10				D
3-28	Pallets and containers are clean and in good condition.	5				
3-29	Packing containers are properly stored and protected from contamination (birds, rodents and other pests).	10				

## **Pest Control**

	Questions	Points	Yes	NO	N/A	Doc		
3-30	Measures are taken to exclude animals and pests from packing and storage facilities.	10				D		
3-31	There is an established pest control program for the facility.	10				D		
3-32	Service reports for the pest control program are available for review.	5			·	R		

3-33				well maintained a	nd are free of	5				
	major cracks a	and crevices	S							_
				Traceabil	itv					
			Questions			Points	Yes	NO	N/A	Do
3-34		ept recordii outgoing pi	ng the sour	ce of incoming proc ch is uniquely ident		10				D
ddit	ional Comme	nts:								
tal P	oints earned for	House Packi	ng Facility	=						
	oints earned for l		ng Facility :	= The total number	of points possi	ble for ti	his sectio	on.		

X.8 (80%)

**Passing Score** 

Multiply the Adjusted Total by .8 and show it as the Passing Score

Pass	Fail	(please mark one)
This program is intended to assess a part	articipant's efforts to minimize	the risk of contamination of fresh
fruits, vegetables, nuts and miscellaneo	ous commodities by microbial	pathogens based on the U.S. Food
and Drug Administration's "Guide to	Minimize Microbial Food Saf	fety Hazards for Fresh Fruits and
Vegetables," and ger	nerally recognized good agricu	ultural practices

## **Part 4 - STORAGE AND TRANSPORTATION**

### **Product, Containers & Pallets**

	Questions	Points	Yes	NO	N/A	Doc
4-1	The storage facility is cleaned and maintained in an orderly manner.	5				
4-2	Bulk storage facilities are inspected for foreign material prior to use and records are maintained.	5				R
4-3	Storage rooms, buildings, and/or facilities are maintained and sufficiently sealed or isolated and are protected from external contamination.	10				
4-4	Storage grounds are reasonably free of litter and debris.	5				
4-5		_				
4-5	Floors in storage areas are reasonably free of standing water.	5				
4-6	Possible wastewater spillage is prevented from contaminating any food handling area by barriers, drains, or sufficient distance.	10				
4-7	There is a policy describing procedures which specify handling/disposition of finished product which is opened, spilled, or comes into contact with the floor.	15				P
4-8	Packing containers are properly stored and sufficiently sealed, to be protected from contamination (birds, rodents, pests, and other contaminants).	10				
4-9	Pallets, pallet boxes, tote bags, and portable bins, etc. are clean, in good condition and do not contribute foreign material to the product.	5				
	Questions	Points	Yes	NO	N/A	Doc
4-10	Product stored outside in totes, trucks, bins, other containers or on the ground in bulk is covered and protected from contamination.	10				

	Non-food grade substances such as paints, lubricants, pesticides, etc., are not stored in close proximity to the product.	10		
4-12	Mechanical equipment used during the storage process is clean and maintained to prevent contamination of the product.	5		D

## **Pest Control**

	Questions	Points	Yes	NO	N/A	Doc
4-13	Measures are taken to exclude animals and pests from storage facilities.	10				D
4-14	There is an established pest control program for the facility.	10				D
4-15	Service reports for the pest control program are available for review.	5				R
4-16	Interior walls, floors, and ceilings are well-maintained and are free of major cracks and crevices.	5				

## Ice & Refrigeration

	Questions	Points	Yes	NO	N/A	Doc
4-17	The water used for cooling, humidity, and/or making ice meets the microbial standards for drinking water.	15				R
4-18	Manufacturing, storage, and transportation facilities used in making and delivering ice used for cooling the product have been sanitized.	10				R
	Questions	Points	Yes	NO	N/A	Doc
4-19	Climate-controlled rooms are monitored for temperature and logs are maintained.	5				D
4-20	Thermometer(s) are checked for accuracy and records are available for review.	5				D
4-21	Temperature control equipment condensation does not come in contact with produce.	10				

4-22	Refrigeration equipment (condensers, fans, etc.) and dehumidifies are cleaned on a scheduled basis.	10		D
4-23	Iced product does not drip on pallets of produce stored below.	10		

## **Transportation**

	Questions	Points	Yes	NO	N/A	Doc
4-24	Prior to the loading process, conveyances are required to be clean, in good physical condition, free from disagreeable odors and from obvious dirt/debris.	10				P
4-25	Produce items are not loaded with potentially contaminating products.	10				P
4-26	Company has a written policy for transporters and conveyances to maintain a specified temperature(s) during transit.	10				P
4-27	Conveyances are loaded to minimize damage to product.	5				P

## Worker Health and Personal Hygiene

	Questions	Points	Yes	NO	N/A	Doc
4-28	Employee facilities (locker rooms, lunch and break areas, etc.) are clean and located away from storage, shipping, and receiving areas.	10				
	Questions	Points	Yes	NO	N/A	Doc
4-29	When there is a written policy regarding the use of hair/beard nets in the storage and transportation areas, it is being followed by all affected employees and visitors.	5				P
		1				
4-30	When there is a written policy restricting the wearing of jewelry in the storage and transportation areas, it is being followed by all affected employees and visitors.	5				P

## Traceability

Questions	Points	Yes	NO	N/A	Doc

	destination of	_	_			g product a		10				D
	enable traceal	_	ig product	i willen is	umquery	identified	ιο	10				ן ו
								•				
7 70.0												_
<u>.dditic</u>	onal Comme	nts:										
tal Poi	ints earned for	Storage	& Transpo	ortation =								
TT . 4	1 D 11 1		255	7	71 1	1		-	,			
	l Possible	=	255	1	he total ni	ımber of po	oints poss	sible for t	his secti	on.		
Subt	tract "N/A"	=		E	Enter the a	lditive num	ber of N	A points	(+point	s) here.		
Adju	ısted Total	=		S	ubtract the	N/A point	s from th	e Total p	ossible p	oints		
X	X .8 (80%)											
	, ,			N	Iultiply the	Adjusted T	Total by	.8 and sh	ow it as	the Pass	ing Scor	·e
Passi	ing Score	=										
			Pass			Fail		(ploos	e mark	ono)		
		<u> </u>	rass			r an		(piease	mark	one)		

### Part 6-Wholesale Distribution Center/Terminal Warehouses

Receiving

	Receiving			***	27/4	_
	Questions	Points	Yes	NO	N/A	Doc
6-1	All companies that supply fresh produce are required to have passed a third party audit verification of GAP and/or GHP.	15				D
6-2	Upon receiving, conveyances are required to be clean, in good physical condition and free from obvious objectionable odors, dirt and/or debris at time of unloading.	10				P
6-3	Company does not accept produce items that are loaded with or are not protected from potentially contaminating products.	10				P
6-4	Refrigerated commodities are monitored for temperatures at the time of receiving.	5				R
6-5	The company has a written policy regarding the disposition of product when temperatures are not within the company's guidelines at the time of receiving.	5				P

## **Storage Facility/Temperature Control**

	Questions	Points	Yes	NO	N/A	Doc
6-6	The facility is clean and maintained in an orderly manner.	5				
6-7	Refrigerated rooms are monitored for temperature and logs are maintained.	5				D
6-8	Thermometer(s) are checked for accuracy and records are available for review.	5				D
6-9	Refrigeration system condensation does not come into contact with produce.	10				
	Questions	Points	Yes	NO	N/A	Doc
6-10	Refrigeration equipment (condensers, fans, etc.) is cleaned on a scheduled basis.	10				D

10				
10				
10				
				R
10				D
15				P
10				
10				
5				
5				
		I		
5				
5				
5				
Pointa	Voc	NO	N/A	Doc
	165	NO	1V/A	Doc
10				
	10  10  5  5  5  Points 5	15  10  10  5  5  5  Points Yes  5	15	10

6-24	Non-food grade substances such as paints, lubricants, pesticides, etc., are not stored in close proximity to the product.	10						
	Pest Control							

#### est Control

	Questions	Points	Yes	NO	N/A	Doc
6-25	Measures are taken to exclude animals or pests from the facility.	10				D
6-26	There is an established pest control program for the facility.	10				D
6-27	Service reports for the pest control program are available for review.	5				R
6-28	Interior walls, floors and ceilings are well-maintained and free of major cracks and crevices.	5				

## Repacking/Reconditioning

(6-29) Does the facility	repack and/or recondition pr	oduct?		
	YES	NO	(please mark one)	
If the answer to question	on 6-29 is YES, answer question	ons 6-30 through 6-4	1. If the	
answer for question 6-2	29 is NO, then questions 6-30 t	hrough 6-41 are ans	swered N/A.	

	Questions	Points	Yes	NO	N/A	Doc
6-30	Repacking/reconditioning processes are confined to an established location in the facility.	5				P
	Questions	Points	Yes	NO	N/A	Doc
6-31	Food contact surfaces are in good condition; cleaned and/or sanitized prior to use and cleaning logs are maintained.	15				D
6-32	Source water used in the repacking operation meets the microbial standards for drinking water.	15				R
6-33	Processing water is sufficiently treated to reduce microbial contamination.	10				D

6-34	Water treatment (strength levels and pH) and exposure time is monitored and is appropriate for product.	10		D
6-35	If applicable, the temperature of processing water used in dump tanks, flumes, etc., is monitored and is kept at temperatures appropriate for the crop.	10		D
6-36	Any ice used for cooling produce is manufactured, transported and stored under sanitary conditions.	10		R
6-37	Water used for chilling and/or to make ice meets the microbial standards for drinking water.	15		R
6-38	Only food grade approved and labeled lubricants are used in the repacking equipment/machinery.	10		D
6-39	Only new or sanitized containers are used for product repacking.	10		P
6-40	Pallets and other containers are clean and in good condition.	5		
6-41	Packing containers are properly stored and protected from contamination (birds, rodents and other pests, etc.).	10		

## Worker Health and Personal Hygiene

	Questions	Points	Yes	NO	N/A	Doc
6-42	Employee facilities (locker rooms, lunch and break areas, etc.) are clean and located away from repack and storage area.	10				
6-43	When there is a written policy regarding the use of hair nets/beard nets in the facility, it is being followed by all affected employees and visitors.	5				P
6-44	When there is a written policy restricting the wearing of jewelry in the facility, it is being followed by all affected employees and visitors.	5				P

## **Shipping/Transportation**

	Questions	Points	Yes	NO	N/A	Doc
6-45	Prior to the loading process, conveyances are required to be clean, in good physical condition, free from disagreeable odors and from obvious dirt/debris.	10				P
6-46	Produce items are not loaded with potentially contaminating products.	10				P
6-47	Company has a written policy for transporters and conveyances to naintain a specified temperature(s) range during transit.					P

## Traceability

	Questions			NO	N/A	Doc
6-48	Records are kept recording the source of incoming product and the					
	destination of outgoing product which is uniquely identified to	10				D
	enable traceability.					

Additional Comments:	

Total Points earned for Warehouse =	Wholesa	ale Distribution (	Center/Terminal
Total Possible	=	410	The total number of points possible for this section.
Subtract "N/A"	=		Enter the additive number of N/A points (+points) here.
<b>Adjusted Total</b>	=		Subtract the N/A points from the Total possible points
X .8 (80%)			Multiply the Adjusted Total by .8 and show it as the Passing Score
<b>Passing Score</b>	=		
		Pass	Fail (please mark one)

This program is intended to assess a participant's efforts to minimize the risk of contamination of fresh fruits, vegetables, nuts and miscellaneous commodities by microbial pathogens based on the U.S. Food and Drug Administration's "Guide to Minimize Microbial Food Safety Hazards for Fresh Fruits and Vegetables," and generally recognized good agricultural practices.

### **Part 7 - Preventive Food Defense Procedures**

Based on the U.S. Food and Drug Administration's Food Producers, Processors, and Transporters: Food Security Preventive Measure Guidance for Industry.

#### **Secure Employee/Visitor Procedures**

	Questions	Points	Yes	NO	N/A	Doc
	The company has a documented food defense plan and a person has					
7-1	been designated to oversee it.	5				D
	Name:					
				•		
		T		T		
7-2	Food defense training has been provided to all employees.	5				D
	Employees are aware of whom in management they should contact					
<b>.</b> .	about potential security problems/issues.	_				
7-3	Name of management representative:	5				
	•	1				
		1		1	1	
7-4	Visitors are required to check in (showing proof of identity) and out,	5				D
	when entering/leaving the facility.					
	The purpose of visitation to site is verified before admittance to the					
7-5	facility.	5				D
				ı	<u>I</u>	
7-6	Visitors are prohibited from the packing/storage areas unless	5				D
7-0	accompanied by an employee.	3				D
	Incoming and outgoing ampleyee and visitor validate to and from			Ī	l	
7-7	Incoming and outgoing employee and visitor vehicles to and from the site are subject to inspection.	5				D
	the site are subject to inspection.					
7.0	Parked vehicles belonging to employees and visitors display a decal	_				
7-8	or placard issued by the facility.	5				
		1	-	ı	1	
7-9	Staff is prohibited from bringing personal items into the handling or	5				D
	storage areas.					
	Staff access in the facility is limited to the area of their job function					
7-10	and unrestricted areas.	5				D
		1	1	1	1	
	Questions	Points	Yes	NO	N/A	Doc

7-11	Management is aware of which employee should be on the premises and the area they are assigned to.	5		D
	A system of positive identification of employees has been established and is enforced.	5		

## **Secure Facility Procedures**

	Questions	Points	Yes	NO	N/A	Doc
7-13	Uniforms, name tags, or identification badges are collected from employees prior to the termination of employment.	5				D
7-14	The mailroom is located away from the packing/storage facilities.	5				
		,				
7-15	Computer access is restricted to specific personnel.	5				D
7-16	A system of traceability of computer transactions has been established.	5				
7-17	A minimum level of background checks has been established for all employees.	5				D
7-18	Routine security checks of the premises are performed for signs of tampering, criminal or terrorist activity.	5				D
7-19	Perimeter of facility is secured by fencing or other deterrent.	5				
7-20	Checklists are used to verify the security of doors, windows, and other points of entry.	5				D
7-21	All keys to the establishment are accounted for.	5				D
7-22	The facility has an emergency lighting system.	5				
	Questions	Points	Yes	NO	N/A	Doc
7-23	The facility is enclosed.	5				

7-24	Storage or vehicles/containers/trailers/railcars that are not being used are kept locked.	5				
7-25	Delivery schedules have been established.	5				
7-26	The off-loading of incoming materials is supervised.	5			<u> </u>	
7-20	The off-loading of meeting materials is supervised.	3				
7-27	The organization has an established policy for rejecting deliveries.	5				D
7-28	Unauthorized deliveries are not accepted.	5				D
7-29	The company does not accept returned (empty) containers for packing of product unless they are sanitized containers intended for	5				D
	reuse.					
7-30	The facility has a program in place to inspect product returned to the facility for tampering.	5				D
7-31	The company has identified the individual(s), with at least one backup, who are responsible for recalling the product.	5				D
7-32	The company has performed a successful mock recall of product to the facility.	5				D
7-33	Product imported from outside the United States is segregated from domestic product.	5				D
		1		Ī		
7-34	Allergens handled by the facility are segregated from products to avoid cross contamination.	5				D
	Questions	Points	Yes	NO	N/A	Doc
7-35	Floor plans, product flow plans, and/or segregation charts are in a secure location.	5				D

7-36	_		s registered wi (do not record				sued a	5				D
Additi	ional Comme	ents:										
Total Po	oints earned for	Preven	tive Food Defer	nse Proced	lures =	_		•				
Tota	al Possible	=	180	The to	otal numl	ber of poin	ts possi	ible for t	his secti	on.		
Sub	tract "N/A"	=		Enter	r the addi	tive numbe	er of N/A	A points	(+points	s) here.		
Adj	usted Total	=		Subtr	ract the N	/A points f	rom the	e Total p	ossible p	oints		
	X .8 (80%)			Multi	iply the A	djusted To	tal by .a	8 and sh	ow it as	the Pass	sing Scor	re
Pass	sing Score	=										
			Pass			Fail		(please	e mark	one)		
	fruits, veg	getables.	ntended to assess, nuts and miscel nistration's "Gui Vegetables," and	llaneous co ide to Mini	ommodities mize Micr	s by microb obial Food	ial patho Safety H	ogens bas Hazards f	ed on the or Fresh I	U.S. Fo	od	

#### **USDA LOGO USE ADDENDUM**

Note: An official identification logo has been developed in conjunction with the USDA GAP&GHP program which

#### The USDA Logo Use Addendum acceptance criteria is as follows:

- 1. No questions are assessed as an automatic unsatisfactory
- 2. No falsification of records
- 3. All questions not answered as "N/A" are answered "Yes"

Additional questions required for operations approved to use the USDA GAP&GHP Logo

**Active and Effective Traceability and Recall Program** 

	Questions	Points	Yes	NO	N/A	Doc
	Questions about traceability and recall program have all been scored as "Yes".	N/A				P, R
LU-2	The operation uses the USDA GAP&GHP logo only on packages, containers, or consumer units which are traceable.	N/A				D

**Approved Suppliers** 

	Questions	Points	Yes	NO	N/A	Doc
LU-3	The operation has supplied a list of approved suppliers to the local Federal or State auditor's office.	N/A				R
LU-4	All suppliers currently in use by the operation are listed on the supplied list of approved suppliers.	N/A				P, R
LU-5	All suppliers have successfully completed and met the requirements of a USDA approved GAP & GHP audit (USDA GAP&GHP, Commodity Specific, Produce GAPs Harmonized audit, or Harmonized GAP Plus+ Audit performed by the USDA).	N/A				R

Food Safety Plan or Ouality Manual

Questions	Points	Yes	NO	N/A	Doc
The operation's food safety plan or quality manual contains procedures on how the USDA GAP&GHP logo will be used.	N/A				P
There is a designated person to be responsible for the control of inventory bearing the logo.	N/A				P

**Containers or Labels with GAP&GHP Logo** 

Questions	Points	Yes	NO	N/A	Doc
LU-8 All packaging or labels which bear the GAP&GHP logo are accountable items.	N/A				P, R

LU-9	The operation's inventory list of these packaging or labels is maintained and current.							
LU-10	The logo is only used on packaging and labels that are clean and bright in appearance, without marks, stains, or other evidence of previous use.	N/A		R				
LU-11	The logo is only used on products, processes, and packaging as approved on the SC-652.	N/A		R				
Addit	ional Comments:							
Addit	ionai Comments.							
In order to be approved for the use of the USDA GAP&GHP Program logo all questions not answered "N/A" must be answered "Yes".								
Pass Fail								
fruits, ve	gram is intended to assess a participant's efforts to minimize the risk of contaminate getables, nuts and miscellaneous commodities by microbial pathogens based on g Administration's "Guide to Minimize Microbial Food Safety Hazards for Fresh	the U.S. Food						
	Vegetables," and generally recognized good agricultural practices.							

United States Department of Agriculture Agricultural Marketing Services Specialty Crops Inspection Division

## Good Agricultural Practices & Good Handling Practices Audit Verification Program Scoresheet



Company Na	ame:																
Street Addr	ress:							City, Stat	e, Zip:								
E-mail Add	rece.	Phone Number:										Date Audit Rec	quested:				
E-man Add	1033.	7				Fax Number:						Date of Previou	us Audit :	1			
Date Audit Began:			Date Audit Completed:									USDA Commodity Procurement Audit?					
Time Audit Began:		Time Audit Completed:									Check One Yes No						
	·				EVAL	LUA'	TION ELEM	ENTS									
Scopes Requested	Element	Possible Points	Less N Point			ssing ore*	Facility Score	%	Pass	Fail	Date Pa	acced	General Juestions		Reviewin fficial I		Unannounced
√	General Questions (Intial Audit)	180	0														
	General Questions**	180	0	18	0 1	44											
	Part 1 – Farm Review	190	0														
	Part 2 – Field Harvesting & Field Packing Activities	185	0														
	Part 3 – House Packing Facility	290	0														
	Part 4 – Storage and Transportation	255	0														
	Part 6 – Wholesale Distribution Center/ Warehouses	410	0														
	Part 7 – Preventive Food Defense Procedures	180	0														
	Logo Use Addendum																
*A Passing Score	e is 80% of the Possible Points, or the Adjusted Poi	ints if adjustments	are necess	ary, with no "aı	tomatic unsati	isfacto	ry" conditions.										
** If appicable, C	Gereral Questions assessed at a later date for a scop	e not covered duri	ing the inti	al audit.													
Crops:																	
						S	ignature &										
Lead Audit	or Name (Print):					Γ	Date:										
Duty Statio	n:												All S	copes	Compl	leted:	
For USDA	HQ use:																
Reviewing	Official Name (Print):																
Signature &	Date:																

# USDA Good Agricultural Practices and Good Handling Practices USDA Checklist

USDA, AMS, Specialty Crops Program	Report #:
Good Agricultural Practice & Good Handling Practices	of
CORRECTIVE ACTION REPORT	
Company Name/Farm:	Date:
Lead Auditor:	
Crops(s):	
Description of Non Conformity:	
Notified company staff at time of finding non-conformity (Yes or No):  Checklist question number and/or section of auditee food safety plan associated w	with non-conformity:
Corrective Action Proposed and Time Frame for Implementation: (Attach separa	
Corrective Action 1 roposed and 1 mile 17 and 101 implementation. (Anaton separe	ue sneet ij necessary)
Company Representative Signature:	
Signature affirms statements concerning Non-Conformity, Corrective Action,	and Implementation are correct.
Auditor signature for acceptance of proposed corrective action and timetable for	implementation:

Top portion for AUDITOR USE ONLY; bottom portion for Company and Auditor use.